

HOUSE OF ROHL

PRESENTS



HANDCRAFTED  
FOR LIFE

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CRAFTSMANSHIP  
GUIDE



## BEAUTY, STRENGTH AND DURABILITY

Since 1897, Shaws® has produced sinks from the finest quality heavy duty fireclay at our factory in England. Renowned for its beauty and durability, a Shaws sink is made to last a lifetime.

Every Shaws handcrafted sink is stamped with the name of the Master Craftsman who made it, a personal guarantee of quality.

## The Materials



### Heavy Duty Fireclay

Heavy duty fireclay is a blend unique to Shaws, perfected over 120 years. Shaws fireclay includes the world's finest mixture of clay, which is skillfully mixed and takes more skill to work with. The fireclay is handcrafted into thick solid walls making each more durable than thinner or hollow wall sinks.



### Heavyweight Glaze

The quality of the glaze and its application affects the durability of a sink. A Shaws sink's unique heavyweight glaze is blended to exacting standards of strength and gloss, skillfully applied to ensure an even coating. The sink is engobed and then rested before a glaze is applied. Once the finish is dry, the sink is inspected. Only if the inspection team is happy, is the sink worthy of the Shaw's logo.

A Shaws sink is fired at 2156 °F for 32 hours to enable the heavy-duty fireclay and glaze to fuse into one inseparable and enduring body.



*All our sinks are coated twice to give a luxurious, durable finish.*

# CRAFT PROCESS

THERE IS A 3-4 WEEK  
PROCESS INVOLVED IN  
MAKING A SHAWS HEAVY  
DUTY FIRECLAY SINK

## Fireclay

The first blend of over 10 clays is mixed.  
This clay blend rests for 24 hours.  
A second blend of clay is mixed with the first.  
This fireclay mix rests for 24 hours.  
The fireclay is ready to use.



Day 3 to 7

## Glazing

The sink cools before glazing.  
The sink is first engobed and then allowed to dry for 12-24 hours.  
The second coat of heavy glaze is hand sprayed.  
The sink is inspected and the Shaws brand is applied.



Day 14 to 19



## Mold Making

The skilled master mold maker pours plaster and makes the mold by hand.  
The mold air dries before being hand fettled and finished.  
It then spends approximately 60 hours being dried in a special conditioning room.  
The mold is ready to use.



## Casting & Fettling

The liquid clay is poured into the mold.  
The filled mold is allowed to rest.  
The sink is removed, fettled/hand finished, then makers mark is applied before air drying for one day.  
The sink is placed into a drying room at 90 °C (194 °F) for two days.



## Firing

The sink is cleaned and loaded in the large gas kiln.  
The sink is fired at 1180 °C (2156 °F) for two days.  
Sink cools for one day.  
The sink is inspected and carefully packed, ready for shipment.

# WHAT MAKES SHAWS® SINKS UNIQUE



## Single Master Craftsman

Each sink is handcrafted by a single master craftsman



## Heavy Duty Fireclay

Sinks are made of the world's finest mixture of clay for extreme durability while providing larger interior dimensions than other sinks



## 2 Heavy Coats of Glaze

Sink walls are up to 2 inches thick with 2 heavy coatings

## Strength and Durability



Finish products are strong, durable, impact and chip-resistant.



The clay is an entirely natural product, it is also completely recyclable.



Sinks are acid, alkali and bacteria resistant for easier cleaning.



Suitable for outside use in the extremes of temperature without cracking.



Limited lifetime warranty.



Waste disposal compatible, must use extended disposal flange.





#### FINISH OPTIONS



## LANCASTER™

The one, the only, the original: The Lancaster set the standard for all fireclay farmhouse apron front sinks, and is still made the same way since 1897.

### Bar/Food Prep Sinks



#### UM1807

18" Single Bowl Round  
Bar/Food Prep Fireclay  
Kitchen Sink  
D: 15 $\frac{1}{8}$ " H: 7 $\frac{1}{2}$ "



#### RC1515

15" Single Bowl  
Fireclay Bar/Food Prep  
Kitchen Sink  
L: 11 $\frac{1}{4}$ " W: 11 $\frac{3}{4}$ " D: 6 $\frac{1}{2}$ "

### Kitchen Sinks



#### RC2418

24" Single Bowl Farmhouse  
Apron Front Fireclay  
Kitchen Sink  
L: 21 $\frac{1}{4}$ " W: 15 $\frac{1}{4}$ " D: 8 $\frac{1}{2}$ "



#### RC3018

30" Single Bowl Farmhouse  
Apron Front Fireclay  
Kitchen Sink  
L: 27 $\frac{1}{8}$ " W: 15 $\frac{3}{8}$ " D: 8 $\frac{5}{8}$ "



#### RC3318

33" Single Bowl Farmhouse  
Apron Front Fireclay  
Kitchen Sink  
L: 30 $\frac{1}{4}$ " W: 15 $\frac{3}{8}$ " D: 8 $\frac{5}{8}$ "



#### RC3618

36" Single Bowl Farmhouse  
Apron Front Fireclay  
Kitchen Sink  
L: 33" W: 15 $\frac{1}{4}$ " D: 8 $\frac{1}{2}$ "



#### RC3719

37" Double Bowl Farmhouse  
Apron Front Fireclay  
Kitchen Sink  
L: 32 $\frac{1}{4}$ " W: 15 $\frac{5}{8}$ " D: 9"



#### RC4019

40" Double Bowl Farmhouse  
Apron Front Fireclay  
Kitchen Sink  
L: 35 $\frac{1}{32}$ " W: 15 $\frac{3}{4}$ " D: 8 $\frac{1}{2}$ "

\*interior dimensions



#### FINISH OPTIONS



## SHAKER™

The Shaker apron front fireclay sink is a modern interpretation of the 1897 original in a rectangular shape with thinner walls for a slim, minimal look.

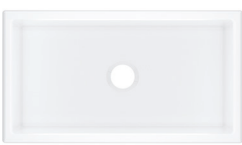
### Undermount Sinks



**UM2318**  
23" Single Bowl  
Undermount Or Drop-in  
Fireclay Kitchen Sink  
L: 20<sup>1</sup>/<sub>16</sub>" W: 15" D: 9"



**UM3018**  
30" Single Bowl  
Undermount Or Drop-in  
Fireclay Kitchen Sink  
L: 27<sup>5</sup>/<sub>32</sub>" W: 15<sup>1</sup>/<sub>32</sub>" D: 9<sup>1</sup>/<sub>4</sub>"



**MSUM3318**  
33" Single Bowl  
Undermount Or Drop-in  
Fireclay Kitchen Sink  
L: 29<sup>5</sup>/<sub>8</sub>" W: 14<sup>5</sup>/<sub>8</sub>" D: 9<sup>7</sup>/<sub>8</sub>"



**MSUM3318LD**  
33" Double Bowl  
Undermount Or Drop-in  
Fireclay Kitchen Sink  
L: 29<sup>5</sup>/<sub>8</sub>" W: 15<sup>1</sup>/<sub>4</sub>" D: 9<sup>5</sup>/<sub>8</sub>"

### Apron Front Sinks



**MS2418**  
24" Single Bowl Farmhouse  
Apron Front Fireclay  
Kitchen Sink  
L: 21<sup>29</sup>/<sub>64</sub>" W: 16<sup>1</sup>/<sub>8</sub>" D: 9<sup>1</sup>/<sub>16</sub>"



**MS3018**  
30" Single Bowl Farmhouse  
Apron Front Fireclay  
Kitchen Sink  
L: 27<sup>5</sup>/<sub>8</sub>" W: 15<sup>5</sup>/<sub>8</sub>" D: 10"



**MS3318**  
33" Single Bowl Farmhouse  
Apron Front Fireclay  
Kitchen Sink  
L: 30<sup>5</sup>/<sub>8</sub>" W: 15<sup>5</sup>/<sub>8</sub>" D: 10"



**MS3618**  
36" Single Bowl Farmhouse  
Apron Front Fireclay  
Kitchen Sink  
L: 35<sup>1</sup>/<sub>4</sub>" W: 10<sup>3</sup>/<sub>4</sub>" D: 10"



**MS3118**  
31" Double Bowl Farmhouse  
Apron Front Fireclay  
Kitchen Sink  
L: 27" W: 15<sup>5</sup>/<sub>8</sub>" D: 7<sup>7</sup>/<sub>8</sub>"



**MS3320**  
33" Low Divide Double  
Bowl Apron Front Fireclay  
Kitchen Sink  
L: 32<sup>1</sup>/<sub>4</sub>" W: 19<sup>1</sup>/<sub>4</sub>" D: 9<sup>3</sup>/<sub>4</sub>"



**MS3518**  
35" Double Bowl Farmhouse  
Apron Front Fireclay  
Kitchen Sink  
L: 32<sup>7</sup>/<sub>8</sub>" W: 16" D: 7<sup>13</sup>/<sub>16</sub>"



**MS3918**  
39" Double Bowl Farmhouse  
Apron Front Fireclay  
Kitchen Sink  
L: 36<sup>7</sup>/<sub>8</sub>" W: 16" D: 7<sup>13</sup>/<sub>16</sub>"

\*interior dimensions



# Kitchen Sinks



**BL2418**  
 24" Bowland Single Bowl Apron Front  
 Fireclay Kitchen Sink  
 L: 19½" W: 15" D: 7¼"



**BL3121**  
 31" Bowland Single Bowl Apron Front  
 Fireclay Kitchen Sink  
 L: 27⅜" W: 16⅞" D: 7½"



**RC3017**  
 30" Egerton Single Bowl Farmhouse  
 Apron Front Fireclay Kitchen Sink  
 L: 26⅞" W: 15⅞" D: 8⅜"



**RB3118**  
 31" Ribchester Double Bowl Apron Front  
 Fireclay Kitchen Sink  
 L: 27" W: 15¼" D: 7⅞"



**RC3021**  
 30" Waterside Single Bowl Farmhouse Bowed  
 Apron Front Fireclay Kitchen Sink  
 L: 29⅝" W: 18½" D: 8½"

\*interior dimensions

FINISH OPTION



## SPECIALTY SINKS

Explore our exquisite specialty sinks, meticulously crafted to elevate your kitchen design. Each sink embodies elegance, functionality, and durability - a perfect fusion of style and practicality.



# THE GALLERY BY SHAWS®

The Gallery by Shaws provides beautiful design options for Shaker and Lancaster apron-front sinks that will enhance kitchen decor of all kinds. Imagery is fired into the sinks in specially-designed kilns.

Eucalyptus



**ECBS**  
Blue  
& Silver

Lines



**LNG**  
Gold



**LNSI**  
Silver

Metallic



**MTGO**  
Gold



**MTSI**  
Silver

Patina



**PTBG**  
Blue  
& Gold



**PTBS**  
Blue  
& Silver



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